

46-00140



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date:	January 18, 2022	Effective Date:	January 18, 2022	
Expiration Date:	January 17, 2027			
amende permitte operate condition with all a The regu	In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations. The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.			
	State Only Permit No:	<u>46-00140</u>		
	Natural Mino			
	Federal Tax Id - Plant Code	9: 85-3588986-1		
	Owner Inform	ation		
Nar	ne: AMATEX			
Mailing Addre	ss: 1032 STANBRIDGE ST			
	NORRISTOWN, PA 19401-3666			
	Plant Informa	tion		
Plant: AMA	EX LLC/NORRISTOWN			
Location: 46	Montgomery County	46004 Norris	stown Borough	
SIC Code: 2221	Manufacturing - Broadwoven Fabric Mills, Man-Mac	le		
Responsible Official				
Name: STEP	HEN TANG			
Title: VICE	PRESIDENT/ GM			
Phone: (610)	277 - 6100	Email: stang@	norfab.com	
Permit Contact Person				
Name: MIKE	CASCIANO			
	T ENGR & CORP SEC			
Phone: (610)	277 - 6100	Email: mike.cas	ciano@davlyngroup.com	
Phone: (610) [Signature]			sciano@davlyngroup.com	





SECTION A. Table of Contents

Section A. Facility/Source Identification

Table of Contents Site Inventory List

Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #016 Reactivation
- #015 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #024 Reporting
- #023 Report Format

Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

Section D. Source Level State Only Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

Section E. Source Group Restrictions

E-I: Restrictions

46-00140

AMATEX LLC/NORRISTOWN



- SECTION A. Table of Contents
 - E-II: Testing Requirements
 - E-III: Monitoring Requirements
 - E-IV: Recordkeeping Requirements
 - E-V: Reporting Requirements
 - E-VI: Work Practice Standards
 - E-VII: Additional Requirements

Section F. Alternative Operating Scenario(s)

- F-I: Restrictions
- F-II: Testing Requirements
- F-III: Monitoring Requirements
- F-IV: Recordkeeping Requirements
- F-V: Reporting Requirements
- F-VI: Work Practice Standards
- F-VII: Additional Requirements

Section G. Emission Restriction Summary

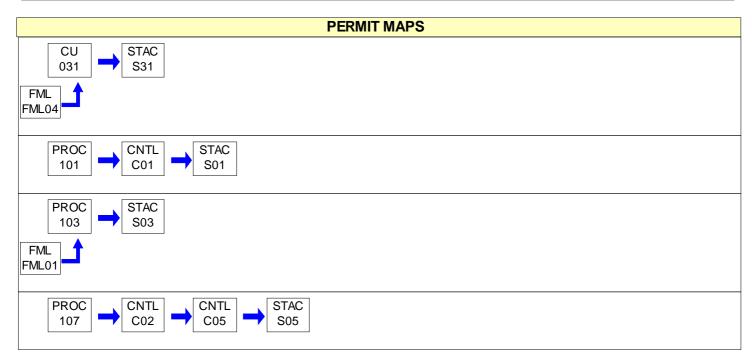
Section H. Miscellaneous





SECTION A. Site Inventory List

Source	ID Source Name	Capacity	Throughput	Fuel/Material
031	BOILER	8.500	MMBTU/HR	
		60.700	Gal/HR	#2 Oil
101	GLENRO HEAT TREAT/DRYING OVEN		N/A	FIBERGLASS TEXTILES
103	PROCTOR & SWARTZ DRYING OVEN	0.362	MCF/HR	Natural Gas
107	LINT CLEANING BRUSHES AT GLENRO HEAT TREATING OPERATION	0.120	Lbs/HR	LINT
C01	VENTURI SCRUBBER			
C02	LINT CLEANING CYCLONE			
C05	LINT CLEANING DUST FILTER			
FML01	NATURAL GAS			
FML04	NO. 2 FUEL OIL			
S01	VENTURI SCRUBBER STACK			
S03	PROCTOR & SWARTZ STACK			
S05	LINT CLEANING DUST FILTER STACK			
S31	BOILER STACK			







#001 [25 Pa. Code § 121.1] Definitions. Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1. #002 [25 Pa. Code § 127.446] **Operating Permit Duration.** (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit. (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit. #003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)] Permit Renewal. (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit. (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official. (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office. (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413. (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j). (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application. #004 [25 Pa. Code § 127.703] **Operating Permit Fees under Subchapter I.** (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year. (1) For a synthetic minor facility, a fee equal to: (i) Four thousand dollars (\$4,000) for calendar years 2021-2025. (ii) Five thousand dollars (\$5,000) for calendar years 2026-2030. (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.



(2) For a facility that is not a synthetic minor, a fee equal to:

(i) Two thousand dollars (\$2,000) for calendar years 2021-2025.

(ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026-2030.

(iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:





- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

Operating Permit Modifications

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:





(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:





(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)





SECTION B. General State Only Requirements (6) Section 127.462 (relating to minor operating permit modifications) (7) Subchapter H (relating to general plan approvals and general operating permits) #015 [25 Pa. Code § 127.11] Reactivation (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a). (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be

reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]

Health Risk-based Emission Standards and Operating Practice Requirements.

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]

Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]

Reporting Requirements.

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager PA Department of Environmental Protection (At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such





SECTION B. General State Only Requirements records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility. #019 [25 Pa. Code §§ 127.441(c) & 135.5] Sampling, Testing and Monitoring Procedures. (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable. (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139. #020 [25 Pa. Code §§ 127.441(c) and 135.5] Recordkeeping. (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information: (1) The date, place (as defined in the permit) and time of sampling or measurements. (2) The dates the analyses were performed. (3) The company or entity that performed the analyses. (4) The analytical techniques or methods used. (5) The results of the analyses. (6) The operating conditions as existing at the time of sampling or measurement. (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit. (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. #021 [25 Pa. Code § 127.441(a)] **Property Rights.** This permit does not convey any property rights of any sort, or any exclusive privileges. #022 [25 Pa. Code § 127.447] Alternative Operating Scenarios. The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.





#023 [25 Pa. Code §135.3]

Reporting

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]

Report Format

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.





SECTION C. Site Level Requirements

I. RESTRICTIONS.

Emission Restriction(s).

[25 Pa. Code §121.7] # 001

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. Section 4003).

002 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

(a). Construction or demolition of buildings or structures;

(b). Grading, paving and maintenance of roads and streets;

(c). Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets;

- (d). Clearing of land;
- (e). Stockpiling of materials;
- (f). Open burning operations;

(g). Sources and classes of sources other than those identified in (a)-(f), above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(1). The emissions are of minor significance with respect to causing air pollution; and

(2). The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

003 [25 Pa. Code §123.2] **Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 25 Pa. Code § 123.1(a)(1)-(9) (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

004 [25 Pa. Code §123.31]

Limitations

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

005 [25 Pa. Code §123.41]

Limitations

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

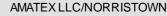
(a). Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.

(b). Equal to or greater than 60% at any time.

006 [25 Pa. Code §123.42]

Exceptions

The opacity limitations as per 25 Pa. Code § 123.41 shall not apply to a visible emission in any of the following instances:





SECTION C. Site Level Requirements

(a) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations. (b) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.

(c) When the emission results from the sources specified in 25 Pa. Code § 123.1(a)(1)-(9) (relating to prohibition of certain fugitive emissions).

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The combined HAP emissions from the facility shall not exceed 1.5 tons per year in a 12-month rolling sum.

008 [25 Pa. Code §129.14]

Open burning operations

No person may permit the open burning of material in the Southeast Air Basin except where the open burning operations result from:

(a) a fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer;

(b) any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department;

(c) a fire set for the prevention and control of disease or pests, when approved by the Department;

(d) a fire set in conjunction with the production of agricultural commodities in their unmanufactured state on the premises of the farm operation;

(e) a fire set for the purpose of burning domestic refuse, when the fire is on the premises of a structure occupied solely as a dwelling by two families or less and when the refuse results from the normal occupancy of the structure;

(f) a fire set solely for recreational or ceremonial purposes; or

(g) a fire set solely for cooking food.

н. TESTING REQUIREMENTS.

009 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a) If at any time the Department has cause to believe that air contaminant emissions from any source may be in excess of the limitations specified in this Permit, or established pursuant to, any applicable rule or regulation contained in 25 Pa. Code Article III, the permittee shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s).

(b) Such testing shall be conducted in accordance with the provisions of 25 Pa. Code Chapter 139 and the most current version of the DEP Source Testing Manual, when applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the permittee that testing is required.

Ш. MONITORING REQUIREMENTS.

010 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following:

(a). A device approved by the Department and maintained to provide accurate opacity measurements.

(b). Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.



SECTION C. Site Level Requirements



Operating permit terms and conditions.

(a) The permittee shall monitor the facility, once per operating day, for the following:

(1) odors which may be objectionable (as per 25 Pa. Code §123.31);

(2) visible emissions (as per 25 Pa. Code §§123.41 and 123.42); and

(3) fugitive particulate matter (as per 25 Pa. Code §§ 123.1 and 123.2).

(b) Objectionable odors, fugitive particulate emissions, and visible emissions that are caused or may be caused by operations at the site shall:

(1) be investigated;

(2) be reported to the facility management, or individual(s) designated by the permittee;

(3) have appropriate corrective action taken (for emissions that originate on-site); and

(4) be recorded in a permanent written log.

(c) After six (6) months of daily monitoring, and upon the permittee's request, the Department will determine the feasibility of decreasing the monitoring frequency to weekly for the next six month period.

(d) After six (6) months of weekly monitoring, and upon the permittee's request, the Department will determine the feasibility of decreasing the frequency of monitoring to monthly.

(e) The Department reserves the right to change the above monitoring requirements at any time, based on but not limited to: the review of the compliance certification, complaints, monitoring results, and/or Department findings.

IV. RECORDKEEPING REQUIREMENTS.

012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a). The permittee shall calculate and record the amount of hazardous air pollutants (HAPs) emitted on a 12 month rolling basis.

(b). Within thirty (30) days after permit issuance, the permittee shall submit, to the Department for approval, any revised recordkeeping formats required in this Operating Permit.

[25 Pa. Code §127.441] # 013

Operating permit terms and conditions.

The permittee shall maintain a record of all reports of fugitive emissions, visible emissions and odors that the Department may consider to be malodors. The report shall contain, at a minimum, the following items:

- (a). Date, time, and location of the incident(s).
- (b). The cause of the event.
- (c). The corrective action taken, if necessary to abate the situation and prevent future occurrences.

014 [25 Pa. Code §127.441] Operating permit terms and conditions.

For each event when the facility is monitored for odors, visible emissions, and fugitive particulate matter, the observer shall record their observations and findings.

#015 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of all the facility's increases of emissions from the following categories:

(a). De minimis increases without notification to the Department.





SECTION C. Site Level Requirements

- (b). De minimis increases with notification to the Department, via letter.
- (c). Increases resulting from a Request for Determination (RFD) to the Department.
- (d). Increases resulting from the issuance of a plan approval and subsequent operating permit.

V. REPORTING REQUIREMENTS.

016 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department at 484-250-5920. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

- (1) Name, permit or authorization number, and location of the facility;
- (2) Nature and cause of the malfunction, emergency or incident;
- (3) Date and time when the malfunction, emergency or incident was first observed;
- (4) Expected duration of excess emissions;
- (5) Estimated rate of emissions; and
- (6) Corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

017 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 40 CFR Part 68.]

(a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).





SECTION C. Site Level Requirements

(b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the threshold quantity at a facility. The permittee shall submit the RMP to the federal Environmental Protection Agency according to the following schedule and requirements:

(1) The permittee shall submit the first RMP to a central point specified by EPA no later than the latest of the following:

- (i) Three years after the date on which a regulated substance is first listed under 40 CFR § 68.130; or,
- (ii) The date on which a regulated substance is first present above a threshold quantity in a process.

(2) The permittee shall submit any additional relevant information requested by the Department or EPA concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.

(3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.

(c) As used in this permit condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.

(d) If this facility is subject to 40 CFR Part 68, as part of the certification required under this permit, the permittee shall:

(1) Submit a compliance schedule for satisfying the requirements of 40 CFR Part 68 by the date specified in 40 CFR § 68.10(a); or,

(2) Certify that this facility is in compliance with all requirements of 40 CFR Part 68 including the registration and submission of the RMP.

(e) If this facility is subject to 40 CFR Part 68, the permittee shall maintain records supporting the implementation of an accidental release program for five (5) years in accordance with 40 CFR § 68.200.

(f) When this facility is subject to the accidental release program requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68, appropriate enforcement action will be taken by the Department if the permittee fails to register and submit the RMP or a revised plan pursuant to 40 CFR Part 68.

VI. WORK PRACTICE REQUIREMENTS.

018 [25 Pa. Code §123.1] Prohibition of certain fugitive emissions

A person responsible for any source specified in Condition #002, above, shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following

(a) use, where possible, of water or suitable chemicals, for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land;

(b) application of asphalt, water, or other suitable chemicals, on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts;

(c) paving and maintenance of roadways; and

(d) prompt removal of earth or other material from paved streets onto which earth or other material has been transported





SECTION C. Site Level Requirements

46-00140

by trucking or earth moving equipment, erosion by water, or by other means.

019 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall immediately, upon discovery, implement measures, which may include the application for the installation of an air cleaning device(s), if necessary, to reduce the air contaminant emissions to within applicable limitations, if at any time the operation of the source(s) identified in Section A, of this permit, is causing the emission of air contaminants in excess of the limitations specified in, or established pursuant to, 25 Pa. Code Article III or any other applicable rule promulgated under the Clean Air Act.

020 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall ensure that the source(s) and air pollution control device(s), listed in Section A and Section H, where applicable, of this permit, are operated and maintained in a manner consistent with good operating and maintenance practices, and in accordance with manufacturer's specifications.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

46-00140			AMATEX LLC/NORRISTOWN	Ž
SECTION D. Source	ce Level Requirements			
Source ID: 031	Source Name: BOILER			
	Source Capacity/Throughput:	8.500 MMBTU/HR		
		60.700 Gal/HR	#2 Oil	
$ \begin{array}{c} CU\\ 031 \end{array} \xrightarrow{STAC} $ S31				
FML FML04				

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.11]

Combustion units

A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of 0.4 pounds per million Btu of heat input, pursuant to 25 Pa. Code § 123.11(a)(1).

002 [25 Pa. Code §123.22]

Combustion units

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO2, from any combustion unit, in the Southeast Air Basin, in excess of 1.0 pounds per million Btu of heat input, pursuant to 25 Pa. Code § 123.22(e)(1).

003 [25 Pa. Code §123.22]

Combustion units

The maximum sulfur content in commercial fuel oil shall not exceed 0.0015% by weight, except as specified in subparagraphs (ii) and (iii) of 25 Pa. Code § 123.22(e)(2).

II. TESTING REQUIREMENTS.

004 [25 Pa. Code §139.16]

Sulfur in fuel oil.

(a). The following are applicable to tests for the analysis of commercial fuel oil:

(1). The fuel oil sample for chemical analysis shall be collected in a manner that provides a representative sample. Upon the request of a Department official, the person responsible for the operation of the source shall collect the sample employing the procedures and equipment specified in 25 Pa. Code § 139.4(10) (relating to references).

(2). Tests methods and procedures for the determination of sulfur shall be those specified in 25 Pa. Code § 139.4(12)--(15).

(3). Results shall be reported in accordance with the units specified in 25 Pa. Code § 123.22 (relating to combustion units).

(b). The testing requirements in subpart (a), above, shall be waived in the event that a delivery receipt from the supplier, showing the maximum percent sulfur in the fuel, is obtained each time a fuel oil delivery is made.

III. MONITORING REQUIREMENTS.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall monitor the following when this source is in operation:





- (a). The type of fuel used on a monthly basis.
- (b). The amount of fuel used on a monthly basis.
- (c). The date and time of start-up of this source.
- (d). The date and time of shutdown of this source.

IV. RECORDKEEPING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a). The permittee shall keep records of the following when this source is in operation:

- (1). The amount of fuel used on a monthly basis.
- (2). The date and time of start-up of this source.
- (3). The date and time of shutdown of this source.

007 [25 Pa. Code §127.441] Operating permit terms and conditions.

For each delivery of No. 2 Fuel Oil, the permittee shall keep records of either testing of the No. 2 Fuel Oil for sulfur content or certifications from the No. 2 Fuel Oil supplier of the sulfur content of the fuel used in this source.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall operate and maintain this source in accordance with manufacturer's specifications.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Additional authority for this permit condition is also derived from 40 C.F.R. Part 63 § 63.11223(b)(1-7)] The biennial tune-up shall consist of at least the following inspections and requirements for each boiler:

1. Inspect the burner, and clean or replace any components of the burner as necessary, each burner shall be inspected at least once every 36 months.

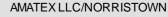
2. Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment shall be consistent with the manufacturer's specifications.

3. Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly.

4. Optimize total emissions of Carbon Monoxide. This optimization should be consistent with the manufacturer's specifications.

5. Measure the concentrations in the effluent stream of carbon monoxide in parts per million (ppm) by volume, and oxygen in volume percent, before and after the adjustments are made.

6. Maintain onsite and submit, if requested by the Administrator, biennial report containing the following:



46-00140

SECTION D. Source Level Requirements



a. The concentrations of CO in the effluent stream in ppm by volume, and oxygen in volume percent, measured before and after the tune-up of each boiler.

b. A description of any corrective actions taken as part of the tune-up.

c. The type and amount of fuel used over the 12-months prior to the biennial tune-up.

7. If the boiler is not operating on the required date for a tune-up, the tune-up shall be conducted within one week of startup.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

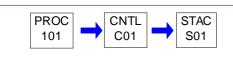


SECTION D. Source Level Requirements Source ID: 101 Source Name: GLENRO HEAT TREAT/DRYING OVEN

Source Capacity/Throughput:

N/A

FIBERGLASS TEXTILES



I. RESTRICTIONS.

Emission Restriction(s).

46-00140

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

Control Device Efficiency Restriction(s).

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The following parameters shall be maintained for the venturi scrubber:

- (a). An operating pressure drop across the scrubber of at least 40 inches water gauge.
- (b). A water flow rate of at least 26 gallons per minute.
- (c). A pH of the scrubber solution of at least 8.5.

II. TESTING REQUIREMENTS.

003 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a) The permittee shall test starch contents, as measured in percent of fabric weight, of plain and heat-treated fabric and are to be measured according to the procedure in paragraph (c). The difference between these is the residual starch content, or that which is the emission component.

(b) These determinations shall be conducted on a quarterly basis until:

1. Five (5) consecutive tests yield residual starch contents within a variation of two standard deviations of the mean.

2. Emission levels have not exceeded 0.03 gr/dscf (75% of the limit) for the previous year.

If conditions (b) 1 and 2 have been met, sampling frequency can be reduced to once a year.

For any fabric that are run less than quarterly, the test frequency shall coincide with the number of times it is scheduled in a year. Sampling can be done once a year if conditions (b) 1 and 2 are both met.

(c.) Starch Content Test Procedure:

1. Cut five (5) small samples of the plain and heat-treated fabrics and weigh them.

2. Place the samples into a drying oven for one hour

3. After drying, measure the weight of the sample

4. Place each dried sample into a furnace for one hour at a temperature of approximately 1164 F to remove starch from the samples.

5. Weigh each sample after removal of the starch in the furnace

6. Subtract the heated weights from the dried weights to determine starch content, then subtract the heat- treated starch





content from the plain starch content to get the residual starch content.

III. MONITORING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall monitor this source for the following information on a daily basis:

- (a). Each type of material that is processed by this source.
- (b). The weight per square yard of each material processed by this source.
- (c). The width of each material that is processed by this source.
- (d). The initial starch content of each material processed by this source.

(e). The number of hours of operation that the source processes each type of material using a Department approved method.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a). The permittee shall monitor the following for the venturi scrubber connected to this source on a daily basis:

- (1). The pressure drop across the scrubber.
- (2). The water flow rate to the scrubber.
- (3). The pH of the scrubber solution.

(b). Equipment to measure the items in (a) above shall be provided at the request of the Department.

IV. RECORDKEEPING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall keep records of the following information for this source on a daily basis:

(a). Each type of material that is processed by this source.

- (b). The weight per square yard of each material processed by this source.
- (c). The width of each material that is processed by this source.
- (d). The initial starch content of each material processed by this source.

(e). The number of hours of operation that the source processes each type of material using a Department approved method.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a). The permittee shall keep records of the following for the venturi scrubber connected to this source on a daily basis:

- (1). The pressure drop across the scrubber.
- (2). The water flow rate to the scrubber.
- (3). The pH of the scrubber solution.

(b). The permittee shall keep records of inspections and maintenance performed on the venturi scrubber, any deficiencies, and any corrective action taken.

(c). Records required under this Operating Permit shall be kept for a period of five (5) years and shall be made available to the Department upon request.





008 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall keep written or electronic records of each test performed to determine the residual starch content of each fabric processed by this source.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Scrubber Maintenance Schedule

(a). The operator shall inspect the scrubber for the following on a daily basis when this source is in operation:

(1). If the pressure or pump rate falls below 26 gallons per minute, the operator shall report to Engineering immediately.

(2). If the pH is consistently observed to be less than 9.0 for longer than a week, then the operator shall report this condition to Engineering. If the pH falls below 8.5, then the operator shall report this condition to Engineering immediately.

(3). The operator shall clean basket filters in pump inlet line every 3 to 4 hours of operating time.

(4). If rotometer sight tubes for make up and bleed off water become too dirty to read, the operator shall report to maintenance department.

(b). Maintenance personnel shall check spray nozzle at cone assembly every 6 months. Remove and clean if necessary.

(c). The following shall be performed by the Maintenance Department on a yearly basis:

- (1). Calibrate pH meter.
- (2). Clean mist eliminator.
- (3). Drain and check internal condition of tank.
- (4). Check and clean fan and discharge ducting where necessary.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

46-00140			AMATEX LLC/NORRISTOWN	Ž
SECTION D. Source	e Level Requirements			
Source ID: 103	Source Name: PROCTOR & SWA	RTZ DRYING OVEN		
	Source Capacity/Throughput:	0.362 MCF/HR	Natural Gas	
$\begin{array}{c} PROC \\ 103 \end{array} \begin{array}{c} STAC \\ S03 \end{array}$				
I. RESTRICTIONS.				

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO2, in the effluent gas exceeds 500 parts per million, by volume, dry

The permittee shall not permit the emission of volatile organic coatings from the coatings applied by this source in excess

excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

of 8 pounds per hour, 80 pounds per day or 2.7 tons per year on a 12-month rolling basis.

The permiteee shall limit the fabric coating VOC content to 4.84 lbs.VOC per gallon of coating solids.

Operating permit terms and conditions.

(a). The permittee shall record the amount of coatings and the percentage of volatile organic compounds in the coatings that are applied by this source on a monthly basis.

TESTING REQUIREMENTS.

Surface coating processes

Emission Restriction(s).

[25 Pa. Code §123.13]

[25 Pa. Code §123.21]

[25 Pa. Code §127.441]

[25 Pa. Code §129.52]

Operating permit terms and conditions.

001

002

basis.

003

004

П.

General

Processes

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

005 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall monitor the amount of coatings and the percentage of volatile organic compounds in the coatings that are applied by this source on a monthly basis.

IV. RECORDKEEPING REQUIREMENTS.

006

[25 Pa. Code §127.441]





(b). The permittee shall calculate and record the total amount of VOCs emitted from this source on an hourly, daily and yearly basis.

007 [25 Pa. Code §127.441] Operating permit terms and conditions.

For the duration of the life of this source, the permittee shall keep records of the potential annual emissions of nitrogen oxides (NOx), particulate matter (PM), sulfur dioxide (SO2), carbon monoxide (CO), and volatile organic compounds (VOCs) from the burning of natural gas in this source. The potential annual emissions of each pollutant from the burning of natural gas and drying of fabric coatings in this source will be applied to all future inventories of emissions connected with this source. The records shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall operate and maintain this source in accordance with manufacturer's specifications.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





Source ID: 107

Source Name: LINT CLEANING BRUSHES AT GLENRO HEAT TREATING OPERATION

Source Capacity/Throughput:

0.120 Lbs/HR LINT

 $\begin{array}{c} \mathsf{PROC} \\ \mathsf{107} \end{array} \xrightarrow{\mathsf{CNTL}} \begin{array}{c} \mathsf{CNTL} \\ \mathsf{C02} \end{array} \xrightarrow{\mathsf{CNTL}} \begin{array}{c} \mathsf{CNTL} \\ \mathsf{C05} \end{array} \xrightarrow{\mathsf{STAC}} \\ \mathsf{S05} \end{array}$

I. RESTRICTIONS.

Emission Restriction(s).

46-00140

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from this source at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a). The permittee shall monitor the amount of material collected by the air pollution control devices associated with this source. The hours of operation for this source are the same as the Glenro Heat Treating Oven (Source ID 001).

(b). The monitoring required in paragraph (a) above shall be waived if calculations are performed to demonstrate that the particulate emissions are under 20 percent of the applicable particulate emission limitation in 25 Pa. Code § 123.13(c)(1)(i).

003 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall monitor the pressure drop across each cyclone and each dust collector associated with this source on a weekly basis.

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441] Operating permit terms and conditions.

(a). The permittee shall keep records of the amount of material collected by the air pollution control devices associated with this source. The hours of operation for this source are the same as the Glenro Heat Treating Oven (Source ID 001).

(b). The permittee shall calculate and record the amount of particulates emitted on a monthly basis using a Department approved method.

(c). The permittee may waive the requirements for paragraphs (a) and (b) above if Department approved calculations are performed demonstrating that the particulate emissions from this source and its respective air pollution control devices during normal operation are under 20 percent of the applicable particulate matter emission limits of 25 Pa. Code § 123.13(c)(1)(i).

(d). Calculations made in paragraph (c) above for demonstrating compliance with the applicable particulate matter emission limits for this source and associated air pollution control devices shall be kept on file. These calculations shall be made available to the Department upon request.





(e). The permittee shall record the pressure drop across each cyclone and each dust collector associated with this source on a weekly basis.

005 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall keep records of all inspections and maintenance performed on the cyclone and dust collector associated with this source, any deficiencies, and any corrective action taken.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

006 [25 Pa. Code §127.441] Operating permit terms and conditions.

The permittee shall operate and maintain this source and associated control devices in accordance with manufacturer's specifications.

VII. ADDITIONAL REQUIREMENTS.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The Lint Cleaning Brush has one cyclone and one dust collector.





SECTION E. Source Group Restrictions.



AMATEX LLC/NORRISTOWN



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.





SECTION G. Emission Restriction Summary.

Source Id	Source Descriptior		
)31	BOILER		
Emission Limit		Pollutant	
1.000	Lbs/MMBTU	SOX	
0.400	Lbs/MMBTU	TSP	
01	GLENRO HEAT TREAT/DRYING OVEN		
Emission Limit		Pollutant	
0.040	gr/CF	TSP	
03	PROCTOR & SWARTZ DRYING OVEN		
Emission Limit		Pollutant	
500.000	PPMV	SOX	
0.040	gr/CF	TSP	
2.700	Tons/Yr 12-month rolling basis	VOC	
8.000	Lbs/Hr	VOC	
80.000	Lbs/Day	VOC	
07	LINT CLEANING BRUSHES AT GLENRO HEAT TREATING OPERATION		
Emission Limit		Pollutant	
LIIII33IOII LIIIII	gr/CF	TSP	

Site Emission Restriction Summary

Emission Limit		Pollutant
1.500 Tons	Yr 12 month rolling sum	Hazardous Air Pollutants





SECTION H. Miscellaneous.

#001. In addition to the list of insignifcant activities published in the Pennsylvania Bulletin, as revised, the Department has determined that the emissions from the following activities, excluding those indicated as site level requirements, in Section C, of this permit, do not require additional limitations, monitoring, or recordkeeping:

- (a). Batch Oven (electric).
- (b). Scrubber Water Treatment System.
- (c). Mixing Operations.
- (d). Twisting Frame (1 total); Yarn Winding Machines (3 total).
- (e). Fabric Winding Machine.
- (f). A 4,000 gallon tank for No. 2 Fuel Oil.
- (g). Metal Lathe and other shop equipment.
- (h). Natural Gas Fired Space Heaters (5 Total with plant-wide heat input of 745,000 BTU/hr).
- (i). Packaging Machinery.
- (j). Air Compressors.
- (k). Texturizer.

#002. The permittee shall keep sufficient records to demonstrate that the sources listed in Condition #001 above are insignificant.

#003. APS No. 346061; Authorization No. 748258: This permit authorization is for the renewal of the State Only Operating Permit for Amatex Corporation. The following changes were made to the permit:

(a). Conditions in Section C were updated to include changes in phone numbers or clarify references.

(b). A condition was added to Section C to record observations and findings from the facility-wide monitoring of odors, visible emissions, and fugitive particulate matter.

(c). A condition to report AIMS inventory by March 1 of each year was removed. This condition only applies to Title V facilities.

(d). Source ID Nos. 104 and 105 were removed from the permit because these sources were removed from the facility.

(e). The boiler (Source ID No. 031) now operates on No. 2 Fuel Oil instead of No. 4 and No. 5 Fuel Oil.

(f). An elective restriction for each fabric that is processed by the Glenro Heat Treating Oven (Source ID No. 101) was placed into the permit. By maintaining keeping the line speed near the set point for the specific fabric, Amatex Corporation can provide a reasonable assurance of compliance with the particulate matter emission limit by maintaining the initial starch content under the restriction.

(g). The Texturizer (Source ID No. 106) was removed from Section D and was included in Condition #001 above as an insignificant source.

#004. APS No. 346061; Authorization No. 1044948: This permit authorization is for the renewal of the State Only Operating Permit for Amatex Corporation.

Changes to Section C

The following conditions were updated:

- 1. Condition #007 pertaining to open burning operations,
- 2. Condition #009 pertaining to monitoring the facility,
- 3. Condition #009 pertaining to monitoring the facility,
- 4. Condition #016 pertaining to the prohibition of certain fugitive emissions.
- 5. A work practice condition was added to ensure good operating and maintenance practices.

All of the above conditions were updated to reflect standard Department language.

A facility wide limit of 1.5 tons/ yr. for hazardous air pollutants (HAPs) was added to permit.

Changes to Section D -





SECTION H. Miscellaneous.

1. The steam boiler (source #031) - 40CFR60, subpart JJJJJJ requirements were added to this boiler.

- 2. A fuel restriction was added to the steam boiler (source #031).
- 3. Testing condition #4(a) was modified to recognize the historical data provided (source # 101).
- 4. Conditions related to line speed were deleted. (source # 101)

5.VOC limit increased to 8 lb/hr and 80 lb/day but retained the 2.7 ton per year limit (Source ID # 103).

#005. Change of ownership - Amatex LLC, APS 1029873, AUTH 1338675

#006. Renewal of SOOP, AUTH 1340072.





****** End of Report ******